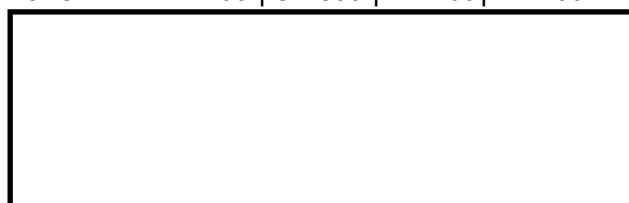


Oil Pattern Distance	45	Reverse Brush Drop	42	Oil Per Board	50 ul
Forward Oil Total	13.05 mL	Reverse Oil Total	11.25 mL	Volume Oil Total	24.3 mL
Tank Configuration	A Only	Tank A Conditioner	ICE	Tank B Conditioner	ICE

	START	STOP	LOADS	SPEED	CROSSED	START	END	FEET	T.OIL
1	3L	3R	1	14	35	0.0	0.0	0.0	1750
2	5L	5R	1	18	31	0.0	2.5	2.5	1550
3	7L	7R	1	18	27	2.5	5.0	2.5	1350
4	8L	8R	2	22	50	5.0	11.2	6.2	2500
5	9L	9R	2	22	46	11.2	17.4	6.2	2300
6	11L	11R	2	22	38	17.4	23.6	6.2	1900
7	12L	12R	2	26	34	23.6	30.9	7.3	1700
8	2L	2R	0	26	0	30.9	40.0	9.1	0
9	2L	2R	0	30	0	40.0	45.0	5.0	0

	START	STOP	LOADS	SPEED	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	30	0	45.0	40.0	-5.0	0
2	13L	13R	1	26	15	40.0	36.4	-3.6	750
3	12L	12R	3	26	51	36.4	25.4	-11.0	2550
4	11L	11R	2	26	38	25.4	18.1	-7.3	1900
5	10L	10R	2	22	42	18.1	11.9	-6.2	2100
6	8L	8R	2	22	50	11.9	5.7	-6.2	2500
7	6L	6R	1	18	29	5.7	3.2	-2.5	1450
8	2L	2R	0	18	0	3.2	0.0	-3.2	0

Cleaner Ratio Main Mix NA Forward
 Cleaner Ratio Back End Mix NA Reverse
 Cleaner Ratio Back End Distance NA Combined
 Buffer RPM: 4 = 700 | 3 = 500 | 2 = 200 | 1 = 100



Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside:Middle	Middle:Middle	Inside:Middle	Middle: Inside	Middle:Middle	Middle:Outside
Track Zone Ratio	10	1.64	1	1	1.64	10

