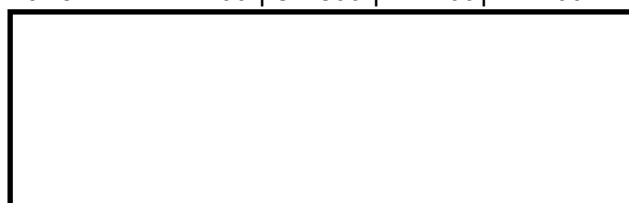


Oil Pattern Distance	42	Reverse Brush Drop	39	Oil Per Board	40 ul
Forward Oil Total	12.04 mL	Reverse Oil Total	11.52 mL	Volume Oil Total	23.56 mL
Tank Configuration	A Only	Tank A Conditioner	ICE	Tank B Conditioner	ICE

	START	STOP	LOADS	SPEED	CROSSED	START	END	FEET	T.OIL
1	4L	4R	3	22	99	0.0	6.2	6.2	3960
2	9L	9R	4	22	92	6.2	18.6	12.4	3680
3	11L	11R	4	22	76	18.6	31.0	12.4	3040
4	12L	12R	2	26	34	31.0	38.3	7.3	1360
5	2L	2R	0	30	0	38.3	42.0	3.7	0

	START	STOP	LOADS	SPEED	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	30	0	42.0	39.0	-3.0	0
2	14L	14R	3	18	39	39.0	31.4	-7.6	1560
3	11L	11R	4	14	76	31.4	23.5	-7.9	3040
4	9L	9R	4	14	92	23.5	15.6	-7.9	3680
5	7L	7R	3	14	81	15.6	9.7	-5.9	3240
6	2L	2R	0	14	0	9.7	0.0	-9.7	0

Cleaner Ratio Main Mix NA Forward
 Cleaner Ratio Back End Mix NA Reverse
 Cleaner Ratio Back End Distance NA Combined
 Buffer RPM: 4 = 700 | 3 = 500 | 2 = 200 | 1 = 100



Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside:Middle	Middle:Middle	Inside:Middle	Middle: Inside	Middle:Middle	Middle:Outside
Track Zone Ratio	9	1.69	1.02	1.02	1.69	9

