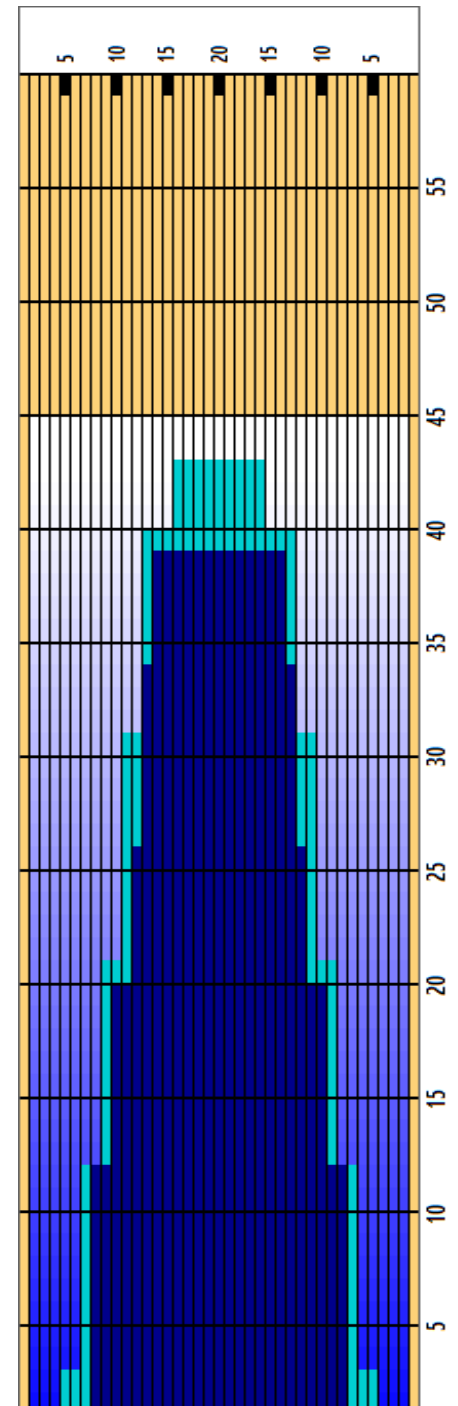


Oil Pattern Distance	45	Reverse Brush Drop	38	Oil Per Board	40 ul
Forward Oil Total	12.92 mL	Reverse Oil Total	11.24 mL	Volume Oil Total	24.16 mL
Tank Configuration	A Only	Tank A Conditioner	ICE	Tank B Conditioner	ICE

	START	STOP	LOADS	SPEED	CROSSED	START	END	FEET	T.OIL
1	5L	5R	2	22	62	0.0	3.1	3.1	2480
2	7L	7R	3	22	81	3.1	12.4	9.3	3240
3	9L	9R	3	22	69	12.4	21.7	9.3	2760
4	11L	11R	3	22	57	21.7	31.0	9.3	2280
5	13L	13R	3	22	45	31.0	40.3	9.3	1800
6	16L	16R	1	26	9	40.3	43.9	3.6	360
7	2L	2R	0	30	0	43.9	45.0	1.1	0

	START	STOP	LOADS	SPEED	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	30	0	45.0	39.0	-6.0	0
2	14L	14R	2	18	26	39.0	33.9	-5.1	1040
3	13L	13R	3	18	45	33.9	26.3	-7.6	1800
4	12L	12R	3	14	51	26.3	20.4	-5.9	2040
5	10L	10R	4	14	84	20.4	12.5	-7.9	3360
6	8L	8R	3	14	75	12.5	6.6	-5.9	3000
7	2L	2R	0	14	0	6.6	0.0	-6.6	0



Cleaner Ratio Main Mix NA Forward
 Cleaner Ratio Back End Mix NA Reverse
 Cleaner Ratio Back End Distance NA Combined
 Buffer RPM: 4 = 700 | 3 = 500 | 2 = 200 | 1 = 100

Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside:Middle	Middle:Middle	Inside:Middle	Middle: Inside	Middle:Middle	Middle:Outside
Track Zone Ratio	16.67	2.05	1.03	1.03	2.05	16.67

