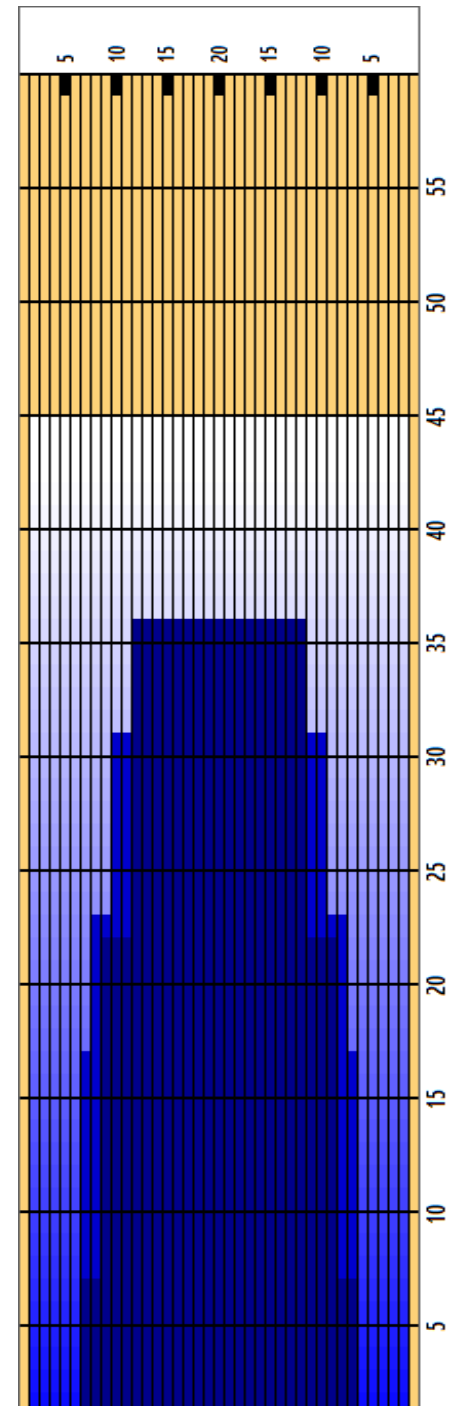


Oil Pattern Distance	45	Reverse Brush Drop	40	Oil Per Board	50 ul
Forward Oil Total	12.45 mL	Reverse Oil Total	11.3 mL	Volume Oil Total	23.75 mL
Tank Configuration	A Only	Tank A Conditioner	ICE	Tank B Conditioner	ICE

	START	STOP	LOADS	SPEED	CROSSED	START	END	FEET	T.OIL
1	3L	3R	1	26	35	0.0	0.0	0.0	1750
2	7L	7R	2	26	54	0.0	7.3	7.3	2700
3	9L	9R	4	26	92	7.3	22.0	14.7	4600
4	12L	12R	4	26	68	22.0	36.7	14.7	3400
5	2L	2R	0	30	0	36.7	45.0	8.3	0

	START	STOP	LOADS	SPEED	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	30	0	45.0	36.0	-9.0	0
2	12L	12R	2	18	34	36.0	30.9	-5.1	1700
3	10L	10R	3	18	63	30.9	23.3	-7.6	3150
4	8L	8R	3	14	75	23.3	17.4	-5.9	3750
5	7L	7R	2	14	54	17.4	13.5	-3.9	2700
6	2L	2R	0	14	0	13.5	0.0	-13.5	0



Cleaner Ratio Main Mix NA Forward
 Cleaner Ratio Back End Mix NA Reverse
 Cleaner Ratio Back End Distance NA Combined

Buffer RPM: 4 = 700 | 3 = 500 | 2 = 200 | 1 = 100



--

Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside:Middle	Middle:Middle	Inside:Middle	Middle: Inside	Middle:Middle	Middle:Outside
Track Zone Ratio	11.67	1.48	1	1	1.48	11.67

