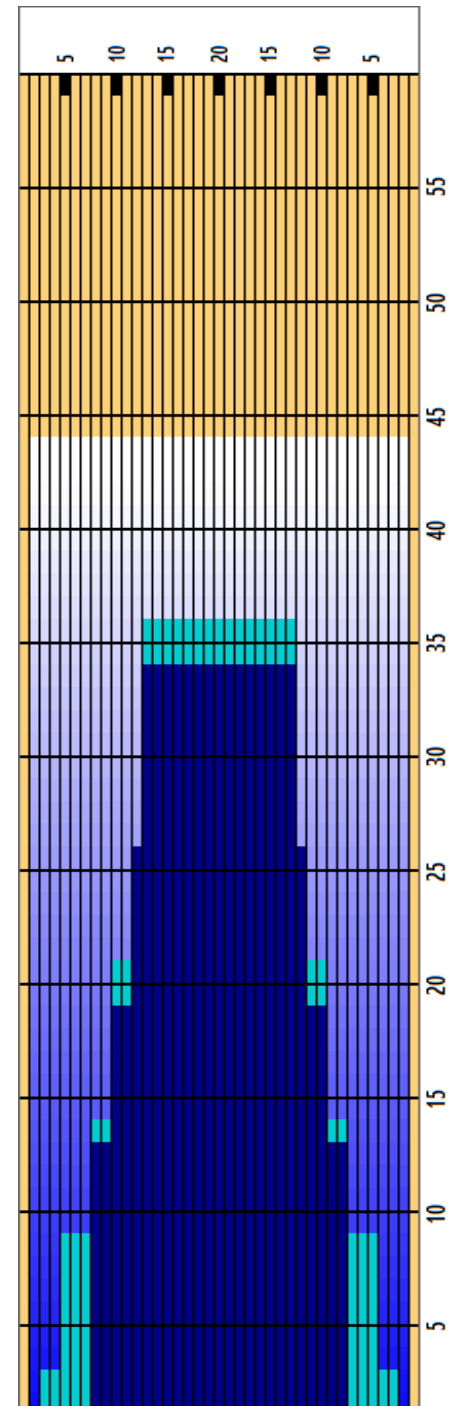


Oil Pattern Distance	44	Reverse Brush Drop	40	Oil Per Board	40 ul
Forward Oil Total	14.36 mL	Reverse Oil Total	9.36 mL	Volume Oil Total	23.72 mL
Tank Configuration	A Only	Tank A Conditioner	ICE	Tank B Conditioner	ICE

	START	STOP	LOADS	SPEED	CROSSED	START	END	FEET	T.OIL
1	3L	3R	3	14	105	0.0	3.9	3.9	4200
2	5L	5R	2	18	62	3.9	9.0	5.1	2480
3	8L	8R	2	18	50	9.0	14.1	5.1	2000
4	10L	10R	3	18	63	14.1	21.7	7.6	2520
5	12L	12R	2	18	34	21.7	26.8	5.1	1360
6	13L	13R	3	22	45	26.8	36.1	9.3	1800
7	2L	2R	0	22	0	36.1	44.0	7.9	0

	START	STOP	LOADS	SPEED	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	30	0	44.0	34.0	-10.0	0
2	13L	13R	3	18	45	34.0	26.4	-7.6	1800
3	12L	12R	3	18	51	26.4	18.8	-7.6	2040
4	10L	10R	3	14	63	18.8	12.9	-5.9	2520
5	8L	8R	3	14	75	12.9	7.0	-5.9	3000
6	2L	2R	0	14	0	7.0	0.0	-7.0	0



Cleaner Ratio Main Mix                    NA      Forward  
 Cleaner Ratio Back End Mix            NA      Reverse  
 Cleaner Ratio Back End Distance      NA      Combined  
 Buffer RPM: 4 = 700 | 3 = 500 | 2 = 200 | 1 = 100



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Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside:Middle	Middle:Middle	Inside:Middle	Middle: Inside	Middle:Middle	Middle:Outside
Track Zone Ratio	6.43	1.85	1	1	1.85	6.43

