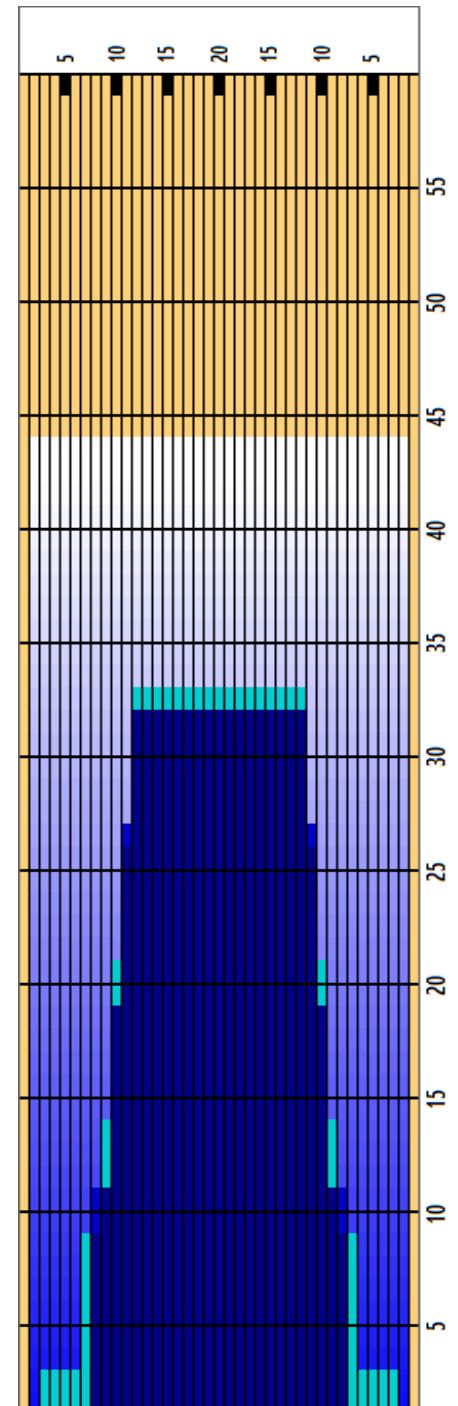


Oil Pattern Distance	44	Reverse Brush Drop	38	Oil Per Board	40 ul
Forward Oil Total	13.6 mL	Reverse Oil Total	10 mL	Volume Oil Total	23.6 mL
Tank Configuration	A Only	Tank A Conditioner	ICE	Tank B Conditioner	ICE

	START	STOP	LOADS	SPEED	CROSSED	START	END	FEET	T.OIL
1	3L	3R	3	14	105	0.0	3.9	3.9	4200
2	7L	7R	2	18	54	3.9	9.0	5.1	2160
3	9L	9R	2	18	46	9.0	14.1	5.1	1840
4	10L	10R	3	18	63	14.1	21.7	7.6	2520
5	11L	11R	2	18	38	21.7	26.8	5.1	1520
6	12L	12R	2	22	34	26.8	33.0	6.2	1360
7	2L	2R	0	30	0	33.0	44.0	11.0	0

	START	STOP	LOADS	SPEED	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	30	0	44.0	32.0	-12.0	0
2	12L	12R	2	18	34	32.0	26.9	-5.1	1360
3	11L	11R	3	18	57	26.9	19.3	-7.6	2280
4	10L	10R	4	14	84	19.3	11.4	-7.9	3360
5	8L	8R	3	14	75	11.4	5.5	-5.9	3000
6	2L	2R	0	14	0	5.5	0.0	-5.5	0



Cleaner Ratio Main Mix NA Forward
 Cleaner Ratio Back End Mix NA Reverse
 Cleaner Ratio Back End Distance NA Combined
 Buffer RPM: 4 = 700 | 3 = 500 | 2 = 200 | 1 = 100



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Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside:Middle	Middle:Middle	Inside:Middle	Middle: Inside	Middle:Middle	Middle:Outside
Track Zone Ratio	7.65	1.57	1	1	1.57	7.65

