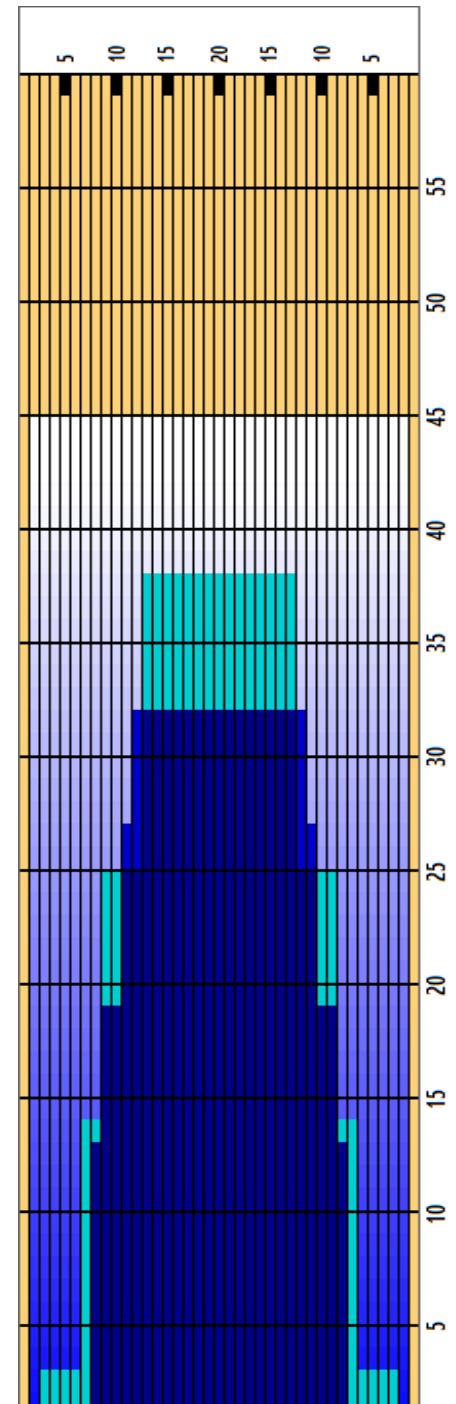


Oil Pattern Distance	45	Reverse Brush Drop	38	Oil Per Board	50 ul
Forward Oil Total	13.25 mL	Reverse Oil Total	10.5 mL	Volume Oil Total	23.75 mL
Tank Configuration	A Only	Tank A Conditioner	ICE	Tank B Conditioner	ICE

	START	STOP	LOADS	SPEED	CROSSED	START	END	FEET	T.OIL
1	3L	3R	2	26	70	0.0	3.6	3.6	3500
2	7L	7R	3	26	81	3.6	14.6	11.0	4050
3	9L	9R	3	26	69	14.6	25.6	11.0	3450
4	13L	13R	3	30	45	25.6	38.3	12.7	2250
5	2L	2R	0	30	0	38.3	45.0	6.7	0

	START	STOP	LOADS	SPEED	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	30	0	45.0	32.0	-13.0	0
2	12L	12R	2	18	34	32.0	26.9	-5.1	1700
3	11L	11R	3	18	57	26.9	19.3	-7.6	2850
4	9L	9R	3	14	69	19.3	13.4	-5.9	3450
5	8L	8R	2	14	50	13.4	9.5	-3.9	2500
6	2L	2R	0	14	0	9.5	0.0	-9.5	0

Cleaner Ratio Main Mix NA Forward
 Cleaner Ratio Back End Mix NA Reverse
 Cleaner Ratio Back End Distance NA Combined
 Buffer RPM: 4 = 700 | 3 = 500 | 2 = 200 | 1 = 100



--	--	--	--	--	--	--

Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside:Middle	Middle:Middle	Inside:Middle	Middle: Inside	Middle:Middle	Middle:Outside
Track Zone Ratio	8.08	1.57	1	1	1.57	8.08

