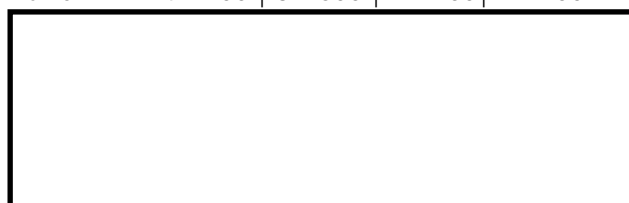


Oil Pattern Distance	46	Reverse Brush Drop	46	Oil Per Board	40 ul
Forward Oil Total	13.88 mL	Reverse Oil Total	8.08 mL	Volume Oil Total	21.96 mL
Tank Configuration	A Only	Tank A Conditioner	ICE	Tank B Conditioner	ICE

	START	STOP	LOADS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	1	14	3	A	37	0.0	0.0	0.0	1480
2	3L	3R	1	14	3	A	35	0.0	1.9	1.9	1400
3	4L	4R	2	14	3	A	66	1.9	5.8	3.9	2640
4	7L	7R	1	18	3	A	27	5.8	8.3	2.5	1080
5	8L	8R	2	18	3	A	50	8.3	13.4	5.1	2000
6	9L	9R	2	22	3	A	46	13.4	19.6	6.2	1840
7	12L	12R	1	22	3	A	17	19.6	22.7	3.1	680
8	13L	13R	2	22	3	A	30	22.7	28.9	6.2	1200
9	14L	14R	3	22	3	A	39	28.9	38.2	9.3	1560
10	2L	2R	0	26	3	A	0	38.2	46.0	7.8	0

	START	STOP	LOADS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	30	3	A	0	46.0	39.0	-7.0	0
2	15L	15R	3	26	3	A	33	39.0	28.0	-11.0	1320
3	14L	14R	3	22	3	A	39	28.0	18.7	-9.3	1560
4	11L	11R	2	18	3	A	38	18.7	13.6	-5.1	1520
5	10L	10R	2	18	3	A	42	13.6	8.5	-5.1	1680
6	8L	8R	2	14	3	A	50	8.5	4.6	-3.9	2000
7	2L	2R	0	14	3	A	0	4.6	0.0	-4.6	0

Cleaner Ratio Main Mix NA Forward
 Cleaner Ratio Back End Mix NA Reverse
 Cleaner Ratio Back End Distance NA Combined
 Buffer RPM: 4 = 700 | 3 = 500 | 2 = 200 | 1 = 100



Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside:Middle	Middle:Middle	Inside:Middle	Middle: Inside	Middle:Middle	Middle:Outside
Track Zone Ratio	7.11	2.11	1.1	1.1	2.11	7.11

