

Oil Pattern Distance	44	Reverse Brush Drop	38	Oil Per Board	40 ul
Forward Oil Total	13.52 mL	Reverse Oil Total	9.16 mL	Volume Oil Total	22.68 mL
Tank Configuration	A Only	Tank A Conditioner	ICE	Tank B Conditioner	ICE

	START	STOP	LOADS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	1	18	3	A	37	0.0	0.0	0.0	1480
2	4L	4R	2	18	3	A	66	0.0	5.1	5.1	2640
3	6L	6R	2	22	3	A	58	5.1	11.3	6.2	2320
4	8L	8R	2	22	3	A	50	11.3	17.5	6.2	2000
5	10L	10R	3	22	3	A	63	17.5	26.8	9.3	2520
6	12L	12R	2	22	3	A	34	26.8	33.0	6.2	1360
7	13L	13R	2	22	3	A	30	33.0	39.2	6.2	1200
8	2L	2R	0	22	3	A	0	39.2	44.0	4.8	0

	START	STOP	LOADS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	30	3	A	0	44.0	30.0	-14.0	0
2	13L	13R	2	22	3	A	30	30.0	23.8	-6.2	1200
3	11L	11R	3	18	3	A	57	23.8	16.2	-7.6	2280
4	10L	10R	3	14	3	A	63	16.2	10.3	-5.9	2520
5	8L	8R	2	14	3	A	50	10.3	6.4	-3.9	2000
6	6L	6R	1	14	3	A	29	6.4	4.5	-1.9	1160
7	2L	2R	0	14	3	A	0	4.5	0.0	-4.5	0

Cleaner Ratio Main Mix NA Forward
 Cleaner Ratio Back End Mix NA Reverse
 Cleaner Ratio Back End Distance NA Combined
 Buffer RPM: 4 = 700 | 3 = 500 | 2 = 200 | 1 = 100



Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside:Middle	Middle:Middle	Inside:Middle	Middle: Inside	Middle:Middle	Middle:Outside
Track Zone Ratio	6.58	1.64	1	1	1.64	6.58

