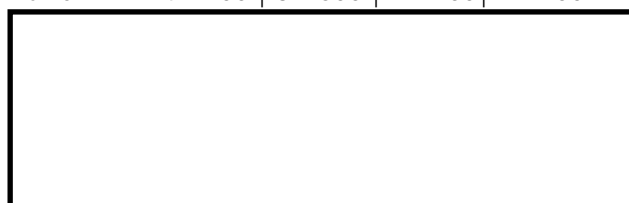


| | | | | | |
|----------------------|----------|--------------------|----------|--------------------|----------|
| Oil Pattern Distance | 44 | Reverse Brush Drop | 38 | Oil Per Board | 40 uL |
| Forward Oil Total | 12.72 mL | Reverse Oil Total | 10.04 mL | Volume Oil Total | 22.76 mL |
| Tank Configuration | A Only | Tank A Conditioner | ICE | Tank B Conditioner | ICE |

| | START | STOP | LOADS | SPEED | BUFFER | TANK | CROSSED | START | END | FEET | T.OIL |
|---|-------|------|-------|-------|--------|------|---------|-------|------|------|-------|
| 1 | 3L | 3R | 1 | 18 | 3 | A | 35 | 0.0 | 0.0 | 0.0 | 1400 |
| 2 | 5L | 5R | 1 | 18 | 3 | A | 31 | 0.0 | 2.5 | 2.5 | 1240 |
| 3 | 7L | 7R | 3 | 18 | 3 | A | 81 | 2.5 | 10.1 | 7.6 | 3240 |
| 4 | 9L | 9R | 3 | 22 | 3 | A | 69 | 10.1 | 19.4 | 9.3 | 2760 |
| 5 | 11L | 11R | 3 | 22 | 3 | A | 57 | 19.4 | 28.7 | 9.3 | 2280 |
| 6 | 13L | 13R | 3 | 22 | 3 | A | 45 | 28.7 | 38.0 | 9.3 | 1800 |
| 7 | 2L | 2R | 0 | 22 | 3 | A | 0 | 38.0 | 44.0 | 6.0 | 0 |

| | START | STOP | LOADS | SPEED | BUFFER | TANK | CROSSED | START | END | FEET | T.OIL |
|---|-------|------|-------|-------|--------|------|---------|-------|------|------|-------|
| 1 | 2L | 2R | 0 | 30 | 3 | A | 0 | 44.0 | 38.0 | -6.0 | 0 |
| 2 | 12L | 12R | 3 | 22 | 3 | A | 51 | 38.0 | 28.7 | -9.3 | 2040 |
| 3 | 10L | 10R | 3 | 18 | 3 | A | 63 | 28.7 | 21.1 | -7.6 | 2520 |
| 4 | 8L | 8R | 3 | 18 | 3 | A | 75 | 21.1 | 13.5 | -7.6 | 3000 |
| 5 | 6L | 6R | 1 | 18 | 3 | A | 29 | 13.5 | 11.0 | -2.5 | 1160 |
| 6 | 4L | 4R | 1 | 18 | 3 | A | 33 | 11.0 | 8.5 | -2.5 | 1320 |
| 7 | 2L | 2R | 0 | 18 | 3 | A | 0 | 8.5 | 0.0 | -8.5 | 0 |

Cleaner Ratio Main Mix NA Forward
 Cleaner Ratio Back End Mix NA Reverse
 Cleaner Ratio Back End Distance NA Combined
 Buffer RPM: 4 = 700 | 3 = 500 | 2 = 200 | 1 = 100



| Item | 3L-7L:18L-18R | 8L-12L:18L-18R | 13L-17L:18L-18R | 18L-18R:17R-13R | 18L-18R:12R-8R | 18L-18R:7R-3R |
|------------------|----------------|----------------|-----------------|-----------------|----------------|----------------|
| Description | Outside:Middle | Middle:Middle | Inside:Middle | Middle: Inside | Middle:Middle | Middle:Outside |
| Track Zone Ratio | 7.35 | 1.56 | 1 | 1 | 1.56 | 7.35 |

