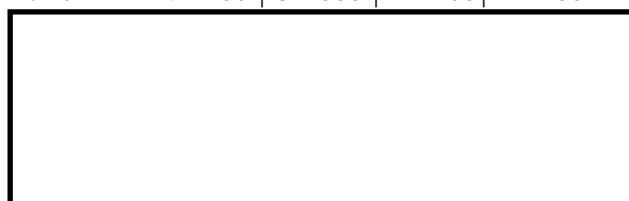


Oil Pattern Distance	45	Reverse Brush Drop	35	Oil Per Board	40 uL
Forward Oil Total	15.36 mL	Reverse Oil Total	7.52 mL	Volume Oil Total	22.88 mL
Tank Configuration	A Only	Tank A Conditioner	ICE	Tank B Conditioner	ICE

	START	STOP	LOADS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	5L	5R	4	22	3	A	124	0.0	9.3	9.3	4960
2	6L	6R	3	22	3	A	87	9.3	18.6	9.3	3480
3	7L	7R	3	22	3	A	81	18.6	27.9	9.3	3240
4	8L	8R	2	22	3	A	50	27.9	34.1	6.2	2000
5	10L	10R	2	22	3	A	42	34.1	40.3	6.2	1680
6	2L	2R	0	22	3	A	0	40.3	45.0	4.7	0

	START	STOP	LOADS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	30	3	A	0	45.0	35.0	-10.0	0
2	12L	12R	1	22	3	A	17	35.0	31.9	-3.1	680
3	11L	11R	1	22	3	A	19	31.9	28.8	-3.1	760
4	10L	10R	1	22	3	A	21	28.8	25.7	-3.1	840
5	9L	9R	1	22	3	A	23	25.7	22.6	-3.1	920
6	8L	8R	2	22	3	A	50	22.6	16.4	-6.2	2000
7	6L	6R	2	22	3	A	58	16.4	10.2	-6.2	2320
8	2L	2R	0	18	3	A	0	10.2	0.0	-10.2	0

Cleaner Ratio Main Mix NA Forward
 Cleaner Ratio Back End Mix NA Reverse
 Cleaner Ratio Back End Distance NA Combined
 Buffer RPM: 4 = 700 | 3 = 500 | 2 = 200 | 1 = 100



Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside:Middle	Middle:Middle	Inside:Middle	Middle: Inside	Middle:Middle	Middle:Outside
Track Zone Ratio	4.4	1.15	1	1	1.15	4.4

