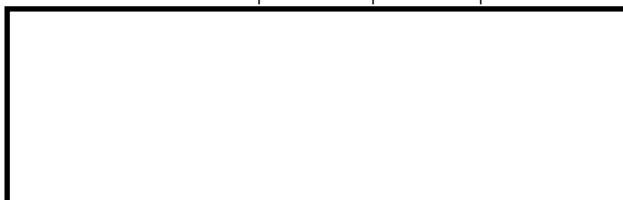


Oil Pattern Distance	42	Reverse Brush Drop	38	Oil Per Board	40 ul
Forward Oil Total	14.56 mL	Reverse Oil Total	7.8 mL	Volume Oil Total	22.36 mL
Tank Configuration	A Only	Tank A Conditioner	ICE	Tank B Conditioner	ICE

	START	STOP	LOADS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	4L	4R	4	22	3	A	132	0.0	9.3	9.3	5280
2	7L	7R	3	22	3	A	81	9.3	18.6	9.3	3240
3	8L	8R	2	22	3	A	50	18.6	24.8	6.2	2000
4	9L	9R	2	22	3	A	46	24.8	31.0	6.2	1840
5	10L	10R	1	22	3	A	21	31.0	34.1	3.1	840
6	12L	12R	2	22	3	A	34	34.1	40.3	6.2	1360
7	2L	2R	0	22	3	A	0	40.3	42.0	1.7	0

	START	STOP	LOADS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	30	3	A	0	42.0	25.0	-17.0	0
2	12L	12R	3	18	3	A	51	25.0	17.4	-7.6	2040
3	10L	10R	3	14	3	A	63	17.4	11.5	-5.9	2520
4	7L	7R	3	14	3	A	81	11.5	5.6	-5.9	3240
5	2L	2R	0	14	3	A	0	5.6	0.0	-5.6	0

Cleaner Ratio Main Mix NA Forward
 Cleaner Ratio Back End Mix NA Reverse
 Cleaner Ratio Back End Distance NA Combined
 Buffer RPM: 4 = 700 | 3 = 500 | 2 = 200 | 1 = 100



Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside:Middle	Middle:Middle	Inside:Middle	Middle: Inside	Middle:Middle	Middle:Outside
Track Zone Ratio	5.23	1.35	1	1	1.35	5.23

