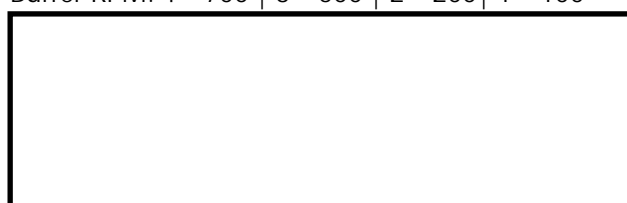


Oil Pattern Distance	43	Reverse Brush Drop	38	Oil Per Board	40 uL
Forward Oil Total	12.72 mL	Reverse Oil Total	11.2 mL	Volume Oil Total	23.92 mL
Tank Configuration	A Only	Tank A Conditioner	ICE	Tank B Conditioner	ICE

	START	STOP	LOADS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	3L	3R	1	18	3	A	35	0.0	0.0	0.0	1400
2	5L	5R	1	18	3	A	31	0.0	2.5	2.5	1240
3	7L	7R	3	18	3	A	81	2.5	10.1	7.6	3240
4	9L	9R	3	22	3	A	69	10.1	19.4	9.3	2760
5	11L	11R	3	22	3	A	57	19.4	28.7	9.3	2280
6	13L	13R	3	22	3	A	45	28.7	38.0	9.3	1800
7	2L	2R	0	22	3	A	0	38.0	43.0	5.0	0

	START	STOP	LOADS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	30	3	A	0	43.0	38.0	-5.0	0
2	12L	12R	3	22	3	A	51	38.0	28.7	-9.3	2040
3	10L	10R	3	18	3	A	63	28.7	21.1	-7.6	2520
4	8L	8R	3	18	3	A	75	21.1	13.5	-7.6	3000
5	6L	6R	2	18	3	A	58	13.5	8.4	-5.1	2320
6	4L	4R	1	14	3	A	33	8.4	6.5	-1.9	1320
7	2L	2R	0	14	3	A	0	6.5	0.0	-6.5	0

Cleaner Ratio Main Mix NA Forward
 Cleaner Ratio Back End Mix NA Reverse
 Cleaner Ratio Back End Distance NA Combined
 Buffer RPM: 4 = 700 | 3 = 500 | 2 = 200 | 1 = 100



Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside:Middle	Middle:Middle	Inside:Middle	Middle: Inside	Middle:Middle	Middle:Outside
Track Zone Ratio	6.84	1.53	1	1	1.53	6.84

