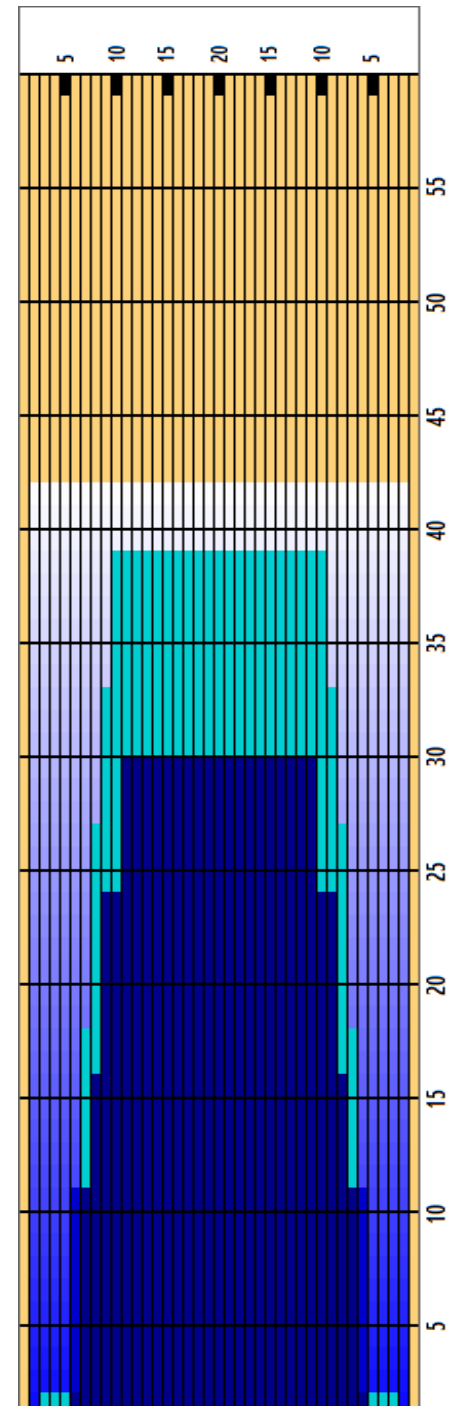


Oil Pattern Distance	42	Reverse Brush Drop	35	Oil Per Board	40 ul
Forward Oil Total	14.72 mL	Reverse Oil Total	8.6 mL	Volume Oil Total	23.32 mL
Tank Configuration	A Only	Tank A Conditioner	ICE	Tank B Conditioner	ICE

	START	STOP	LOADS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	3L	3R	2	18	3	A	70	0.0	2.5	2.5	2800
2	7L	7R	5	22	3	A	135	2.5	18.0	15.5	5400
3	8L	8R	3	22	3	A	75	18.0	27.3	9.3	3000
4	9L	9R	2	22	3	A	46	27.3	33.5	6.2	1840
5	10L	10R	2	22	3	A	42	33.5	39.7	6.2	1680
6	2L	2R	0	22	3	A	0	39.7	42.0	2.3	0

	START	STOP	LOADS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	30	3	A	0	42.0	30.0	-12.0	0
2	11L	11R	2	22	3	A	38	30.0	23.8	-6.2	1520
3	9L	9R	3	18	3	A	69	23.8	16.2	-7.6	2760
4	8L	8R	2	18	3	A	50	16.2	11.1	-5.1	2000
5	6L	6R	2	18	3	A	58	11.1	6.0	-5.1	2320
6	2L	2R	0	18	3	A	0	6.0	0.0	-6.0	0



Cleaner Ratio Main Mix NA Forward
 Cleaner Ratio Back End Mix NA Reverse
 Cleaner Ratio Back End Distance NA Combined
 Buffer RPM: 4 = 700 | 3 = 500 | 2 = 200 | 1 = 100



--

Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside:Middle	Middle:Middle	Inside:Middle	Middle: Inside	Middle:Middle	Middle:Outside
Track Zone Ratio	6.05	1.15	1	1	1.15	6.05

