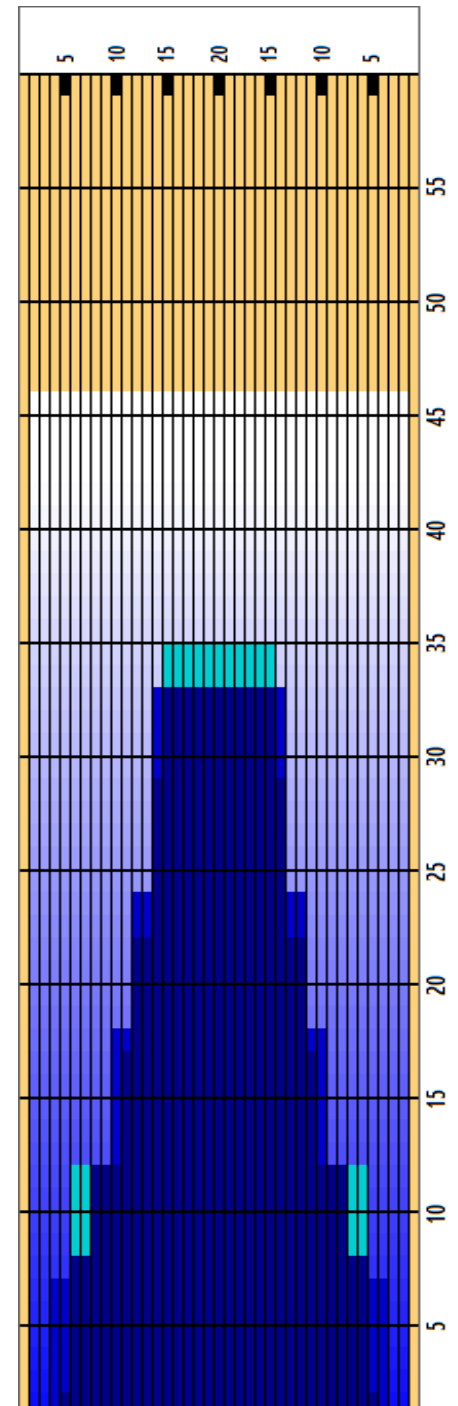


Oil Pattern Distance	46	Reverse Brush Drop	35	Oil Per Board	40 ul
Forward Oil Total	14.48 mL	Reverse Oil Total	9.08 mL	Volume Oil Total	23.56 mL
Tank Configuration	A Only	Tank A Conditioner	ICE	Tank B Conditioner	ICE

	START	STOP	LOADS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	3L	3R	1	10	3	A	35	0.0	0.0	0.0	1400
2	5L	5R	2	10	3	A	62	0.0	2.8	2.8	2480
3	6L	6R	3	14	3	A	87	2.8	8.7	5.9	3480
4	6L	6R	2	14	3	A	58	8.7	12.6	3.9	2320
5	11L	11R	2	18	3	A	38	12.6	17.7	5.1	1520
6	12L	12R	2	18	3	A	34	17.7	22.8	5.1	1360
7	14L	14R	2	22	3	A	26	22.8	29.0	6.2	1040
8	15L	15R	2	22	3	A	22	29.0	35.2	6.2	880
9	15L	15R	0	22	3	A	0	35.2	46.0	10.8	0

	START	STOP	LOADS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	30	3	A	0	46.0	33.0	-13.0	0
2	14L	14R	2	22	3	A	26	33.0	26.8	-6.2	1040
3	14L	14R	1	22	3	A	13	26.8	23.7	-3.1	520
4	12L	12R	2	22	3	A	34	23.7	17.5	-6.2	1360
5	10L	10R	2	18	3	A	42	17.5	12.4	-5.1	1680
6	8L	8R	1	18	3	A	25	12.4	9.9	-2.5	1000
7	8L	8R	1	14	3	A	25	9.9	8.0	-1.9	1000
8	6L	6R	1	10	3	A	29	8.0	6.6	-1.4	1160
9	4L	4R	1	10	3	A	33	6.6	5.2	-1.4	1320
10	4L	4R	0	10	3	A	0	5.2	0.0	-5.2	0



Cleaner Ratio Main Mix NA Forward
 Cleaner Ratio Back End Mix NA Reverse
 Cleaner Ratio Back End Distance NA Combined
 Buffer RPM: 4 = 700 | 3 = 500 | 2 = 200 | 1 = 100



Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside:Middle	Middle:Middle	Inside:Middle	Middle: Inside	Middle:Middle	Middle:Outside
Track Zone Ratio	5	1.82	1.07	1.07	1.82	5

