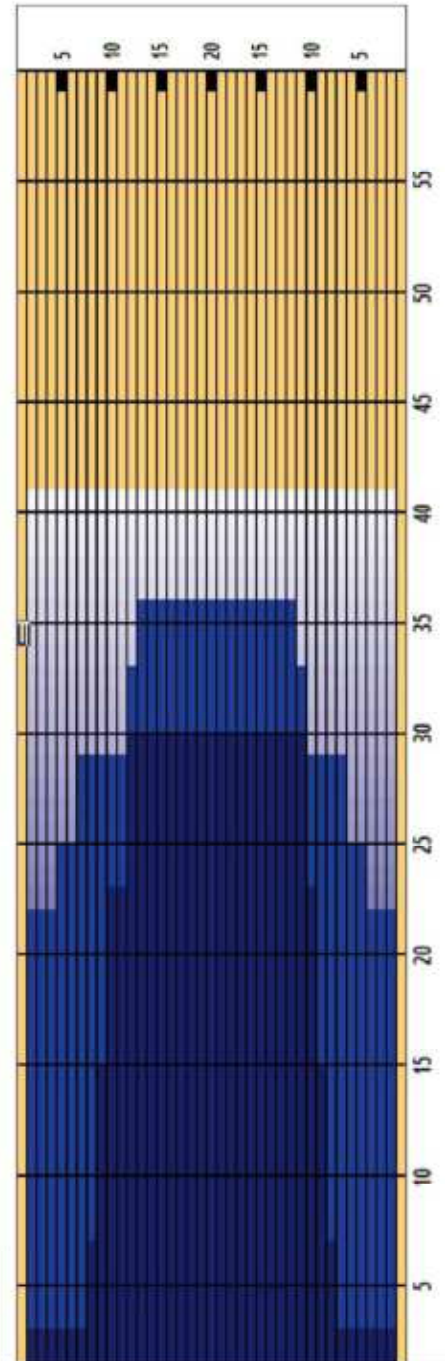


Oil Pattern Distance	41	Reverse Brush Drop	36	Oil Per Board	50 ul
Forward Oil Total	17.35 mL	Reverse Oil Total	15.15 mL	Volume Oil Total	32.5 mL
Tank Configuration	A Only	Tank A Conditioner	KEGEL	Tank B Conditioner	KEGEL

	START	STOP	LOADS	SPEED	CROSSED	START	END	FEET	T.OIL
1	2L	2R	3	14	111	0.0	3.9	3.9	5550
2	8L	8R	2	14	50	3.9	7.8	3.9	2500
3	9L	9R	3	18	69	7.8	15.4	7.6	3450
4	10L	10R	3	18	63	15.4	23.0	7.6	3150
5	12L	11R	3	18	54	23.0	30.6	7.6	2700
6	2L	2R	0	18	0	30.6	41.0	10.4	0

	START	STOP	LOADS	SPEED	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	10	0	41.0	36.0	-5.0	0
2	13L	12R	2	10	32	36.0	33.2	-2.8	1600
3	12L	11R	3	10	54	33.2	29.0	-4.2	2700
4	7L	7R	3	10	81	29.0	24.8	-4.2	4050
5	5L	5R	2	10	62	24.8	22.0	-2.8	3100
6	2L	2R	2	10	74	22.0	19.2	-2.8	3700
7	2L	2R	0	10	0	19.2	0.0	-19.2	0

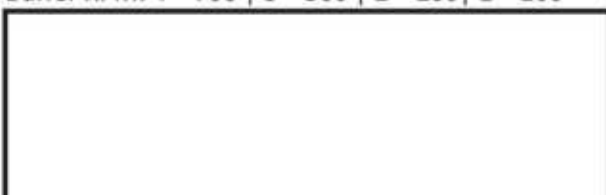


Cleaner Ratio Main Mix NA Forward

Cleaner Ratio Back End Mix NA Reverse

Cleaner Ratio Back End Distance NA Combined

Buffer RPM: 4 = 700 | 3 = 500 | 2 = 200 | 1 = 100



Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside:Middle	Middle:Middle	Inside:Middle	Middle:Inside	Middle:Middle	Middle:Outside
Track Zone Ratio	3.82	1.49	1	1	1.37	3.82

